

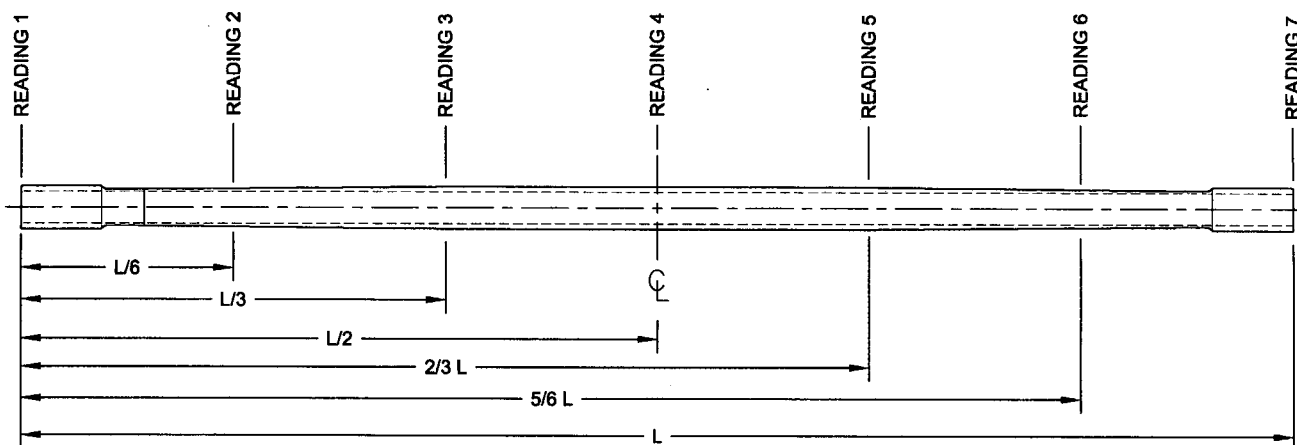
<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	
<b>Description:</b> Crosstube Assembly (412 Low Aft)	<b>Part Number:</b>	<b>D412-664-249</b>
<b>Inspection Dwg:</b> D412-664-249 <b>Rev:</b> C		<b>Page 1 of 2</b>

### FIRST ARTICLE INSPECTION CHECKLIST

Inspection Sheet Drawing Dimension		Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
SIDE A	0.625	+/-0.010					
	2.680	+0.005/-0.000					
	2.680	+0.005/-0.000					
	2.687	+0.005/-0.000					
	2.793	+0.005/-0.000					
	2.930	+0.005/-0.000					
	3.067	+0.005/-0.000					
	3.205	+0.005/-0.000					
	3.358	+0.005/-0.000					
	3.378	+0.005/-0.000					
	3.500	+0.005/-0.000					
SIDE B	0.625	+/-0.010					
	2.680	+0.005/-0.000					
	2.680	+0.005/-0.000					
	2.687	+0.005/-0.000					
	2.793	+0.005/-0.000					
	2.930	+0.005/-0.000					
	3.067	+0.005/-0.000					
	3.205	+0.005/-0.000					
	3.358	+0.005/-0.000					
	3.378	+0.005/-0.000					
	3.500	+0.005/-0.000					
	0.127.82	+/-0.020					

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### WALL THICKNESS MEASUREMENT



Location	WALL THICKNESS MEASUREMENT (IN)				Deviation $\Delta w$ (max-min)	TOLERANCE
	w1	w2	w3	w4		
READING 1 L= 0"						0.073"
READING 2 L=						
READING 3 L=						
READING 4 L=						
READING 5 L=						
READING 6 L=						
READING 7 L=						

#### Calibration Result

Actual Block Thickness: \_\_\_\_\_

Sitiescan 250 Measured Thickness: \_\_\_\_\_

<b>Measured by:</b>	
<b>Date:</b>	

<b>Audited by:</b>	
<b>Date:</b>	

<b>Preliminary Approval:</b>	
<b>Date:</b>	

Rev	Date	Change	Revised by	Approved
A	08.11.07	New Issue (P/O D212-664-209)	KJ/EC	
B	10.11.12	Dwg Rev updated	KJ	
C	12.06.04	Wall thickness form added	KJ	
D	15.04.14	Dwg Rev updated	KJ	